

**ATTACHMENTS** 

# Contents

DUOLOCK	Page 3
VENTRALOCK	Page 7
CENTRALOCK II	Page 8
ROBOLOCK	Page 9
LOGA-ATTACHMENT	Page 10
ACRYLOCK	Page 11
ZL ANCHOR SYSTEM	Page 12
ROOT CAP ATTACHMENTS	Page 19
ROOT CAP ATTACHMENTS	Page 20
PONTILOCK	Page 22
SECURALOCK	Page 23
BARS	Page 24
DUROBOND	Page 25
OTHER ATTACHMENTS	Page 26
ATTACHMENT COMPONENTS AND INSTRUMENTS	Page 27
ANCHOR COMPONENTS AND INSTRUMENTS	Page 34
ROOT CAP ATTACHMENT COMPONENTS AND INSTRUMENTS	Page 36
BALL ATTACHMENT COMPONENTS AND INSTRUMENTS	Page 38
TECHNICAL DATA OF THE ALLOYS	Page 40
GUARANTEE AND INSTRUCTIONS FOR USE	Page 42

#### DUOLOCK



#### INDICATION

This version of the DUOLOCK is indicated for free-end and bounded saddle partial dentures as well as removable bridges in patients with a non-atrophied or minimally atrophied alveolar ridge.

#### PRODUCT DESCRIPTION

The DUOLOCK is a rigid intracoronal attachment with a precisely adjustable activation screw in the patrix.

The extracoronal screw retention of the patrix with the threaded cap allows easy exchange of the patrix without damaging the acrylic saddle

The DUOLOCK consists of a matrix, an exchangeable patrix and a threaded cap for holding the patrix.

Different matrices and threaded caps are available depending on the technique used.

# INSTRUMENTS AND ACCESSORIES FOR ATTACHMENTS

An effective prosthetic restoration depends primarily on using a precise technique with ZL attachments. Always use original ZL instruments, tools and accessories to ensure that the precision of the attachments is maintained right through to completion of the restoration. This also applies when making adjustments to a finished denture.

Contents of Starter Kit No. 3680

- 2 Retention screws No. 146
- 1 Paralleling mandrel No. 354
- 1 Exchange instrument/ Activator No. 373
- 1 Manual cutter No. 383
- 2 Activation screws No. 386
- 2 Patrix retention screws No. 387

# **DUOLOCK** Prospektiv



The DUOLOCK prospektiv T attachment is a rigid intracoronal attachment. The special construction of this attachment based on the proven DUOLOCK range allows the intraoral primary units to be incorporated in the design of a fixed/removable restoration as a base and retentive unit if there is a risk of abutment tooth loss.

# DUOLOCK Titan

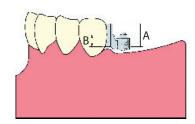


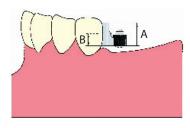
Extended indications require innovative ideas. The DUOLOCK Titan attachment, which was specially developed for use with hypersensitive patients, is based on the DUOLOCK precision attachment. The use of high-strength pure titanium provides increased biocompatibility with the same standard of precision. Systematic application of proven techniques during fabrication and easy handling for the patient extend the range of options for the dentist and laboratory in critical cases.

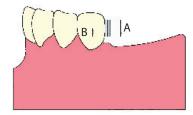
#### **DIMENSIONS FOR PLANNING**

The DUOLOCK attachment is also indicated with very difficult occlusal relationships because it can be shortened. The internal thread of the patrix holder also provides additional height and allows the attachment to be shortened without loss of retention.

A = Overall height as supplied = 5.4 mm B = Overall height after max. reduction = 2.9 mm







#### NOTES ON INDICATION

A stress-breaker with a milled interlock must be incorporated when using the DUOLOCK T attachment with free-end restorations. As a precaution, a stress-breaker should also be included with bounded saddles. This allows the primary situation of the denture to be integrated in the new design without any alteration after loss of the distal abutment tooth

When working with ZL attachments, it is essential to note and adhere to the sections marked in red in the instructions for use.

# 5-YEAR GUARANTEE ON ALL DUOLOCK ATTACHMENTS

The period of the 5-year guarantee begins from the fabrication date filled in on the guarantee card by the laboratory. We will replace any parts free of charge due to defects in the attachment, which occur during the period of the guarantee and are the result of faults in the material or fabrication. When making a claim, send us the completed guarantee card and the defective attachment component. We will immediately send you a free replacement. The guarantee is void if the attachment has not been prepared according to our instructions for use, i.e. any faults are due to incorrect processing or preparation. The instructions for use are available free of charge on request. Further claims are excluded.

# DUOLOCK 30°



#### INDICATION

This version of the DUOLOCK is indicated for use with free-end and bounded saddle partial dentures as well as removable bridges.

When working with ZL products, it is essential to note and adhere to the sections marked in red in the instructions for use.

#### MATRICES (Pt/Ir)

made from a highly abrasion-resistant platinum-iridium alloy can be cast on with non-precious, Pd-based and precious metal alloys. The plastic sleeve casting aid burns out without residue.

#### MATRICES (Pt/Au)

made from a platinum-gold alloy can only be soldered onto precious, Pdbased and non-precious metal alloys.

#### PATRICES (Ti)

made from resilient titanium are screwretained in the threaded cap with the patrix retention screws and are therefore easily exchanged.

#### THREADED CAPS (Pt/Ir)

made from a highly abrasion-resistant platinum-iridium alloy can be cast on with non-precious, Pd-based and precious metal alloys.

#### THREADED CAPS (Pd/Ag)

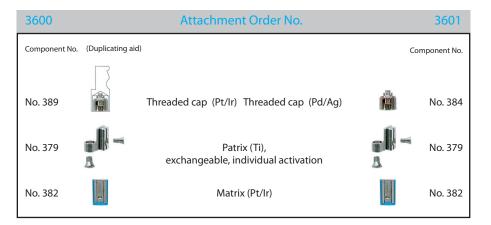
made from a resilient palladium-silver alloy can be soldered onto precious, Pd-based and non-precious metal alloys. The threaded cap can be used with the adhesive technique.

#### THREADED CAPS (Ti)

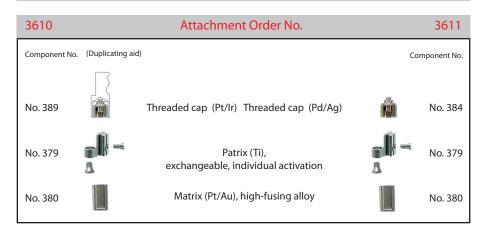
made from resilient titanium can be used with the adhesive technique or laser welded.

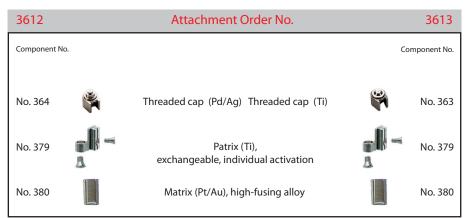
NOTES ON TECHNIQUE are included in the Instructions For Use No. 1.

# FRICTION PROVIDED BY AN INDIVIDUALLY ADJUSTABLE ACTIVATION SCREW IN THE PATRIX. EASILY EXCHANGEABLE PATRIX



3602		Attachment Order No.		3603
Component No	D.		Сог	mponent No.
No. 364		Threaded cap (Pd/Ag) Threaded cap (Ti)		No. 363
No. 379		Patrix (Ti), exchangeable, individual activation		No. 379
No. 382		Matrix (Pt/Ir)		No. 382





# DUOLOCK 90°



#### INDICATION

This version of the DUOLOCK is indicated for use with free-end and bounded saddle partial dentures as well as removable bridges for patients with a non-atrophied or minimally atrophied alveolar ridge.

When working with ZL products, it is essential to note and adhere to the sections marked in red in the instructions for use.

#### MATRICES (Pt/Ir)

made from a highly abrasion-resistant platinum-iridium alloy can be cast on with non-precious, Pd-based and precious metal alloys. The plastic sleeve casting aid burns out without residue.

#### MATRICES (Pt/Au)

made from a platinum-gold alloy can only be soldered onto precious, Pdbased and non-precious metal alloys.

#### PATRICES (Ti)

made from resilient titanium are screwretained in the threaded cap with the patrix retention screws and are therefore easily exchanged.

#### THREADED CAPS (Pt/Ir)

made from a highly abrasion-resistant platinum-iridium alloy can be cast on with non-precious, Pd-based and precious metal alloys.

#### THREADED CAPS (Pd/Ag)

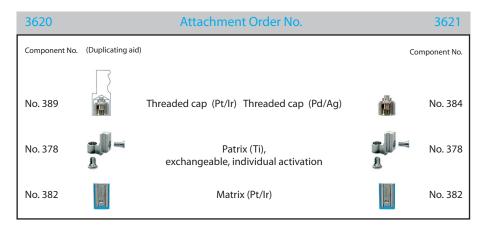
made from a resilient palladium-silver alloy can be soldered onto precious, Pd-based and non-precious metal alloys. The threaded cap can be used with the adhesive technique.

#### THREADED CAPS (Ti)

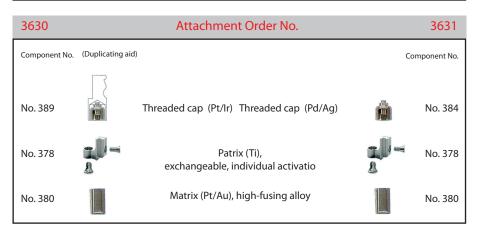
made from resilient titanium can be used with the adhesive technique or laser welded.

NOTES ON TECHNIQUE are included in the Instructions For Use No. 1.

# THE PROVEN DUOLOCK T ATTACHMENT FOR PATIENTS WITH A NON-ATROPHIED OR MINIMALLY ATROPHIED ALVEOLAR RIDGE



3622		Attachment Order No.		3623
Component No	).		Cor	mponent No.
No. 364		Threaded cap (Pd/Ag) Threaded cap (Ti)		No. 363
No. 378	2	Patrix (Ti), exchangeable, individual activation	2	No. 378
No. 382		Matrix (Pt/Ir)		No. 382





# DUOLOCK Titan



#### **DUOLOCK TITAN**

is made entirely from pure titanium, from the matrix and patrix through to the threaded caps and screws. It is part of the proven DUOLOCK range and was developed specially for use with the new titanium casting and milling techniques in dental technology. The DUOLOCK TITAN also has the advantage that the patrix can be activated and exchanged.

MATRICES (Plastic/Ceramic)

The plastic sleeve casting aid burns out without residue.

MATRICES and THREADED CAPS (Ti) made from resilient titanium can be used with the laser welding and adhesive techniques.

# FRICTION PROVIDED BY A PRECISELY ADJUSTABLE ACTIVATION SCREW IN THE PATRIX. EASILY EXCHANGEABLE PATRIX

3671		Attachment Order No		3672
Component No.				Component No.
No. 363	3	Threaded cap (Ti)	**	No. 363
No. 359		Patrix (Ti), exchangeable, individual activation	F Je	No. 359
No. 360		Matrix (Ti), Matrix (Plastic/ Ceramic)	VI	No. 358

#### PATRICES (Ti)

made from resilient titanium are screwretained in the threaded cap with the patrix retention screws and are therefore easily exchanged.

When working with ZL products, it is essential to note and adhere to the sections marked in red in the instructions for use

Starter Kit No. 3680 contains all the ZL instruments and accessories required for DUOLOCK attachments.

NOTES ON TECHNIQUE are included in the Instructions For Use No. 1.

# DUOLOCK Prospektiv



The DUOLOCK prospektiv T attachment is a rigid intracoronal attachment. The special construction of this attachment based on the proven DUOLOCK range allows the intraoral primary units to be incorporated in the design of a fixed/removable restoration as a base and retentive unit if there is a risk of abutment tooth loss. The DUOLOCK prospektiv is suitable for all technique options due to the possible combinations of matrices and patrices.



MATRIX (Pt/Au), high-fusing alloy, cast on with precious metal alloys and solderable onto precious, Pd-based and non-precious metal alloys.

PATRIX (Pt/Ir), (Pt/Ir), cast on with precious, Pd-based and non-precious metal alloys (one-piece casting).

The required instruments and accessories are contained in the Starter-Kit No. 3681.

Contents of Starter Kit No. 3681 1 Paralleling mandrel No. 354

1 Screwdriver No. 572

1 Thread tap No. 501

1 Retention screw No. 362

NOTES ON TECHNIQUE are included in the Instructions For Use No. 1.

#### **VENTRALOCK**



#### **VENTRALOCK**

is an extremely compact precision attachment with a precisely adjustable withdrawal force developed specifically for use in the anterior region.

#### PRODUCT DESCRIPTION

VENTRALOCK is a rigid intracoronal attachment for the anterior region with a precisely adjustable activation screw in the patrix. The extracoronal screw-retention of the patrix with the threaded cap allows easy exchange of the patrix without damaging the acrylic saddle.

#### MATRICES (Pt/Ir)

made from a highly abrasion-resistant platinum-iridium alloy can be cast on with non-precious, Pd-based and precious metal alloys.

#### PATRICES (Ti)

made from resilient titanium are screwretained in the threaded cap with the patrix retention screws and are therefore easily exchanged.

#### THREADED CAPS (Ti)

made from resilient titanium can be laser welded or used with the adhesive technique.

#### THREADED CAPS (Pd/Ag)

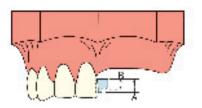
made from a resilient palladium-silver alloy can be soldered onto precious, Pd-based and non-precious metal alloys. The threaded cap can be used with the adhesive technique.

# FRICTION PROVIDED BY A PRECISELY ADJUSTABLE ACTIVATION SCREW IN THE PATRIX. EASILY EXCHANGEABLE PATRIX

3830		Attachment Order No.		3831
Component No	).		Co	omponent No.
No. 343		Threaded cap (Ti) Threaded cap (Pd/Ag)		No. 335
No. 349		Patrix (Ti) exchangeable, individual activation		No. 349
No. 302		Matrix (Pt/Ir)		No. 302

#### **DIMENSIONS FOR PLANNING**

The VENTRALOCK attachment is designed specifically for use in the anterior region and its shape ensures an easy, aesthetically perfect technique even with difficult occlusal relationships. Another practical feature is that it can be considerably shortened without loss of friction.



A = Overall height as supplied

=4 mm

B = Overall height after max. reduction

= 2.9 mm

The required instruments and accessories are contained in the Starter Kit No. 3881.

Contents of Starter Kit No. 3881

- 1 Paralleling mandrel No. 530
- 1 Exchange instrument/Activator No. 573
- 2 Retention screws No. 145
- 2 Activation screws No. 341
- 2 Patrix retention screws No. 342
- 1 Thread adhesive No. 391

#### NOTES ON INDICATION

A stress-breaker with a milled interlock must be incorporated when using the VENTRALOCK attachment with free-end restorations. As a precaution, a stress-breaker should also be included with bounded saddles. This allows the primary situation of the denture to be integrated in the new design without any alteration after loss of the distal abutment tooth. When working with the VENTRALOCK attachment, it is essential to note and adhere to the sections marked in red in the instructions for use.

NOTES ON TECHNIQUE are included in the Instructions For Use No. 2.

#### CENTRALOCK II



#### **CENTRALOCK II**

is a rigid, extracoronal attachment for free-end and bounded saddle partial dentures. The matrix incorporates a plastic insert, which can be precisely activated, ensuring smooth insertion of the denture over the patrix. The patrix is made from Pt/Ir and can be cast on with all dental alloys. The pure titanium matrix is designed for use with the adhesive and laser welding techniques.

#### PATRICES (Pt/Ir)

made from a highly abrasion-resistant platinum-iridium alloy can be cast on or soldered with all types of non-precious, Pd-based and precious metal dental alloys.

#### PATRICES (Plastic)

can be cast with all non-precious, Pd-based and precious metal dental alloys.

#### MATRICES (Ti)

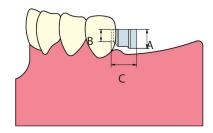
made from resilient titanium can be used with the laser welding and adhesive techniques.

# FRICTION PROVIDED BY A PRECISELY ADJUSTABLE ACTIVATION SCREW IN THE PATRIX. EASILY EXCHANGEABLE PATRIX

4312	Attachmer	nt Order No.		4313
Component No.			Со	mponent No.
No. 729	Friction ir	nsert (Plastic)		No. 729
No. 721	Matrix co	omplete (Ti)		No. 721
No. 711	Patrix (Pt/Ir)	Patrix (Plastic)		No. 713

#### **DIMENSIONS FOR PLANNING**

- A = Overall height as supplied
- = 4.0 mm
- B = Overall height after max. reduction
- $= 2.9 \, \text{mm}$
- C = Length = 4.3 mm
- D = Width = 2.9 mm



The required instruments and accessories are contained in the Starter-Kit No. 4380.

#### Contents of Starter Kit No. 4380

- 1 Paralleling mandrel No. 750
- 1 Screwdriver No. 572
- 2 Activation screws No. 726
- 2 Friction inserts No. 729

#### NOTES ON INDICATION

A stress-breaker with a milled interlock must be incorporated when using the CENTRALOCK II attachment with free-end restorations. As a precaution, a stress-breaker should also be included with bounded saddles. This allows the primary situation of the denture to be integrated in the new design without any alteration after loss of the distal abutment tooth. When working with the CENTRALOCK II attachment, it is essential to note and adhere to the sections marked in red in the instructions for use.

#### NOTES ON TECHNIQUE

are included in the Instructions For Use No. 3.

#### ROBOLOCK



#### **ROBOLOCK**

is a rigid, extracoronal lock attachment that can be used in all four quadrants because it has a screw-on press-fit lock, which can be fitted buccally or lingually. The ROBOLOCK consists of a patrix, matrix, press-fit lock, bolt, spring and closure screw.

#### INDICATION

The universal ROBOLOCK is indicated for use in the treatment of unilateral and bilateral free-end and bounded saddle partial dentures, removable bridges and also fixed/removable dentures.

#### PATRICES (Pt/Ir)

made from a highly abrasion-resistant platinum-iridium alloy can be cast on or soldered with all types of non-precious, Pd-based and precious metal dental alloys.

#### MATRICES (Pd/Ag)

made from a resilient palladium-silver alloy can be soldered onto non-precious, Pd-based and precious metal alloys. The adhesive technique is recommended with these matrices.

PRESS-FIT LOCK (Pd/Ag/1.4310) also made from a resilient palladium-silver alloy can be screwed onto either side of the matrix.

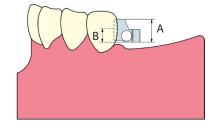
BOLT (Pd/Ag) SPRING (1.4310) are easily exchanged.

# UNIVERSAL USE DUE TO THE SCREW-ON PRESS-FIT LOCK IN THE MATRIX

4911		Attachment Order No.		4912
Component No.				Component No.
No. 610	4	Patrix (Pt/Ir)	5	No. 610
No. 620		Matrix (Pd/Ag)		No. 620
No. 630		Cap (Plastic)		No. 631
No. 633		Press-fit lock (Pd/Ag/1.4310)		No. 633
No. 628	0	Closure screw (Ti)	0	No. 628

#### DIMENSIONS FOR PLANNING

- A = Overall height as supplied
  - = 5.5 mm
- B = Overall height after max. reduction = 3.0 mm
- C = Width of the matrix and patrix = 3.5 mm
- D = Overall width of the matrix with release mechanism = 6.3 mm



The required instruments and accessories are contained in the Starter-Kit No. 4980.

#### Starter-Kit No.4980

- 1 Thread adhesive No. 391
- 1 Paralleling mandrel No. 640
- 1 Lock exchange instrument No. 643
- 1 Assembly instrument No. 642

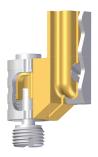
#### NOTES ON INDICATION

A stress-breaker with a milled interlock must be incorporated when using the ROBOLOCK attachment with free-end restorations. As a precaution, a stress-breaker should also be included with bounded saddles. This allows the primary situation of the denture to be integrated in the new design without any alteration after loss of the distal abutment tooth. When working with the ROBOLOCK, it is essential to note and adhere to the sections marked in red in the instructions for use.

#### NOTES ON TECHNIQUE

are included in the Instructions For Use No. 4.

# LOGA®



#### PRODUCT DESCRIPTION

LOGA is a rigid intracoronal attachment with a precisely adjustable activation screw in the patrix. The extracoronal screw-retention of the patrix with the threaded cap allows easy exchange of the patrix without damaging the acrylic saddle.

#### MATRICES (Pt/Ir)

made from a highly abrasion-resistant platinum-iridium alloy can be cast on with non-precious, Pd-based and precious metal alloys.

#### PATRICES (Au/Pt)

made from gold-platinum alloy are screwretained in the threaded cap with the patrix retention screws and are therefore easily exchanged.

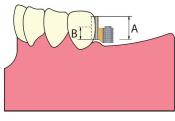
#### THREADED CAPS (Pt/Ir)

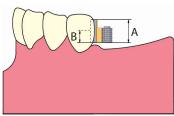
made from a highly abrasion-resistant platinum-iridium alloy can be soldered onto precious, Pd-based and non-precious metal alloys. The threaded cap can be used with the adhesive technique.,

# FRICTION PROVIDED BY A PRECISELY ADJUSTABLE ACTIVATION SCREW IN THE PATRIX. EASILY EXCHANGEABLE PATRIX

5120 3	0°	Attachment Order No.	5130	90°
Component No	o.		Co	omponent No.
No. 512		Threaded cap (Pt/Ir)		No. 512
No. 511		Patrix (Au/Pt)		No. 526
No. 515		Matrix (Pt/Ir)		No. 515

#### DIMENSIONS FOR PLANNING





- A = Overall height as supplied = 6,6 mm
- B = Overall height after max. reduction = 2,9 mm

The required instruments and accessories are contained in the Starter-Kit No. 5180.

#### Starter-Kit Nr.5180

- 1 Paralleling mandrel No. 527
- 1 Screwdriver No. 573
- 2 Patrix retention screws No. 520
- 2 Activation screws No. 521

#### NOTES ON INDICATION

A stress-breaker with a milled interlock must be incorporated when using the LOGA attachment with free-end restorations. As a precaution, a stress-breaker should also be included with bounded saddles. This allows the primary situation of the denture to be integrated in the new design without any alteration after loss of the distal abutment tooth. When working with the LOGA, it is essential to note and adhere to the sections marked in red in the instructions for use.

#### NOTES ON TECHNIQUE

are included in the Instructions For Use No. 1.

# **ACRYLOCK**

# ACRYLOCK – AN ALTERNATIVE FOR DIFFICULT CASES



AcryLock is a plastic slide attachment that can be connected to a double-channel stress-breaker. The size of the non-residual burnout patrix is 0.04 mm to ensure a defined dimension for the plastic matrix after preparation and polishing. The matrices are available in three different sizes for setting different withdrawal forces.

Green matrix: normal friction
Yellow matrix: medium friction
Red matrix: high friction

The new matrix design with a single retention point allows the matrix to be easily exchanged without time-consuming reduction and fitting of the friction insert. Only alloys with a 0.2 proof stress of over 500 N/mm2 should be used to ensure stability.

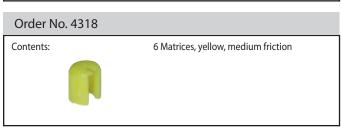
The Starter Kit No. 4382 is required to ensure a reliable technique.

NOTES ON TECHNIQUE can be found at www.zl-microdent.de

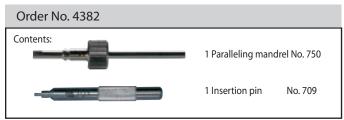
# Order No. 4314 Contents: 10 Integrated stress-breaker units 10 Patrices 10 Matrices, green, normal friction 6 Matrices, yellow, medium friction 6 Matrices, red, high friction

# Order No. 4315 Contents: 10 Patrices 10 Matrices, green, normal friction Order No. 4316 Contents: 10 Integrated stress-breaker units 10 Patrices 10 Matrices, green, normal friction

Order No. 4317	
Contents:	6 Matrices, green, normal friction



Order No. 4319		
Contents:	6 Matrices, red, high friction	



#### THE ZL ANCHOR SYSTEM. EXTRACORONAL ATTACHMENTS FOR RELIABLE PARTIAL PROSTHETIC RESTORATIONS

ZL anchors are rigid extracoronal attachments that provide reliable retention for removable dentures on the residual dentition.

The ZL anchor system with its exchangeable, activatable patrix offers interesting planning options and designs for prosthetic restoration of bilateral free-end and bounded saddles with partial dentures as well as removable bridges.

Laboratory technicians will appreciate the simple, precise technique.

The slightly conical shape of the patrix makes it easier for the patient to fit the denture and promotes regular hygiene.



CLOSE-UP OF A FREE-END RESTORATION Close-up of a bilateral free-end denture. In this

case the ZL patrix is a retentive unit. The mesial stress-breaker is integrated in the design to provide support. The rounded, conical patrix lamellae ensure that the denture is easy to fit.



DEACTIVATING THE PATRIX

The withdrawal force of the patrix can be reduced or the patrix can be made inactive by inserting the ZL deactivator which presses the lamellae of the patrix together due to its inner conical shape.



ACTIVATING THE PATRIX The lamellae can be easily widened if necessary with the activator to reactivate the patrix.



**EXCHANGING THE PATRIX** The ZL patrix is quickly and easily exchanged using the ZL exchange instrument.

#### PLANNING GUIDELINES FOR THE ZL ANCHOR SYSTEM

There is a choice of patrix when planning depending on the occlusal relationship:

"N" (Standard) "M" (Micro).

STANDARD VERSION "N" For normal to difficult occlusal relationships. Space required for the matrix and patrix: Height 3.75 mm, Ø 3.80 mm.

CONNECTION OF CROWN AND ANCHOR

ZI anchor matrices should always be placed directly over the gingiva (0.5-1.0mm) and close to the crown.



SIZE SELECTION AND SPACE AVAILABILITY The type and size of patrix selected always depends on the intraoral space available.



MICRO VERSION "M" For very difficult occlusal relationships. Space required for the matrix and patrix: Height 3.10 mm, Ø 3.80 mm.

The "N" design generally requires an available space (H) of 4.5 mm between the opposing dentition and alveolar ridge.

With the "M" design a space of (H) of 3.8 mm is adequate. If there is inadequate space, a metal occlusal is required. In this situation the cast on threaded cap (Pt/Ir) is ideal as a patrix holder, which can be cast on with CrCo and precious metal frameworks.



To improve distribution of tensile and compressive stresses, a minimum of two teeth should be crowned and splinted together.

A milled brace support for fitting a stress-breaking arm should be fabricated on the splinted crowns to ensure the required stability for a durable freeend restoration

A stress-breaker is essential in free-end situations for stabilizing the denture.

#### SELECTION CRITERIA FOR ZL ANCHOR MATRICES AND BARS

#### MATRICES AND BARS (Pt/Ir)

with a plastic sleeve casting aid. Cast on with non-precious, Pd-based and precious metal alloys.

#### MATRICES(Pt/Ir)

The matrices are made from a highly abrasionresistant platinum-iridium alloy surrounded by a non-residual burnout plastic sleeve casting aid.



The large patrix support surfaces must not be prepared after casting so that the precision of the prosthetic framework is maintained right through to completion of the restoration. The parallel-walled vertical backplate provides surface area contact between the crown and denture.

#### COMBI-BAR WITH CUSTOMIZABLE BAR LENGTH, INTEGRATED MATRICES (Pt/Ir)

The integrated matrices are made from a highly abrasion-resistant platinum-iridium alloy surrounded by a non-residual burnout plastic sleeve casting aid.

#### Standard -N-



#### Micro -M-



The Combi-Bar is ideal for restorations with variable bounded saddles because the length of the bar can be customized. Innovative design options are possible if the bars are used in conjunction with the above matrices (blue).

The large patrix support surfaces of these matrices should also be maintained to ensure the precision of the prosthetic framework right through to completion of the restoration.

#### MATRICES AND BARS (Pt/Au),

high-fusing alloy

with a plastic sleeve casting aid. Can only be cast on with precious metal alloys.

#### MATRICES (Pt/Au), high-fusing alloy

The matrices are made from an abrasion-resistant platinum-gold alloy surrounded by a non-residual burnout plastic sleeve casting aid.



The large patrix support surfaces must not be prepared after casting so that the precision of the prosthetic framework is maintained right through to completion of the restoration. The parallel-walled vertical backplate provides surface area contact between the crown and denture.

#### COMBI-BAR WITH CUSTOMIZABLE BAR

LENGTH, INTEGRATED

MATRICES (Pt/Au), high-fusing alloy

The integrated matrices are made from an abrasion-resistant platinum-gold alloy surrounded by a non-residual burnout plastic sleeve casting aid.

#### Standard -N-



#### Micro -M-



The Combi-Bar is ideal for restorations with variable bounded saddles because the length of the bar can be customized. Innovative design options are possible if the bars are used in conjunction with the above matrices (red).

The large patrix support surfaces of these matrices should also be maintained to ensure the precision of the prosthetic framework right through to completion of the restoration.

#### SELECTION CRITERIA AND AREAS OF APPLICTION FOR SCREW RETENTION WITH THE ZL ANCHOR SYSTEM

Retention for the patrix holder always depends on the planning and design of the denture and is classified according to the technique:

1.Casting on threaded caps (Pt/Ir) with CrCo or precious metal frameworks

- 2. Solderingthreaded caps (Pd/Ag) onto CrCo or precious metal frameworks
- 3. Retention caps for polymerizing into acrylic
- 4. Screw retention of the anchor with a retention nut for a solder-free connection

THREADED CAPS (Pt/Ir) FOR DIRECT CASTING ON WITH CrCo OR PRE-CIOUS METAL DENTURE FRAMEWORKS

The cast on threaded cap (Pt/Ir) is the ideal form of screw retention with difficult occlusal relationships due to its compact dimensions and is ideal for incorporation in a metal occlusal. Direct casting on with denture frameworks eliminates crevice corrosion.

THREADED CAPS (Pd/Ag)

FOR SOLDERING ONTO CrCo OR PRECIOUS METAL DENTURE FRAMEWORKS

Solderable threaded caps (Pd/Ag) are incorporated in the framework if a solder connection is preferred.

RETENTION CAPS (Ti)

FOR POLYMERIZATION INTO THE DENTURE

These threaded caps are used for restorations in which a metal-free connection between the denture framework and patrix holder is required.



Threaded cap (Pd/Ag) for soldering onto the denture framework



Retention cap (Ti)

They are also suitable for integration in a finished restoration, e.g. when repairing a damaged threaded unit.

Technique accessories\* Positioning patrix (Order No. 130 -N-/ 230 -M-) Laboratory patrix (Order No. 131 -N-/ 231 -M-)

They are particularly suitable for retention of exchangeable patrices in acrylic and duplicate dentures and are ideal caps for repairing damaged threaded units.

Technique accessories\* Laboratory patrix (Order No. 131 -N-/ 231 -M-)

THREADED CAPS (Pd/Ag)

FOR ADHESIVE BONDING INTO CrCo OR PRE-CIOUS METAL DENTURE FRAMEWORKS

Threaded caps (Pd/Ag) for the adhesive technique are incorporated in the framework if an adhesive connection is preferred.

They are also suitable for integration in a finished restoration, e.g. when repairing a damaged

RETENTION NUTS (Pd/Ag) or (Ti) FOR SOLDER-FREE SCREW RETENTION

Retention nuts (Pd/Ag) or (Ti) are used if a solderfree connection between the anchor holder and denture framework is required.



Duplicating / Positioning cap (Technique accessory)



Positioning screw for securing the threaded cap in the duplicate model

threaded unit.

Threaded cap (Pd/Ag) for adhesive bonding into the denture framework

Retention nut (Pd/Ag)



Retention nut (Titanium)



Spacer (Plastic)

Technique accessories\* Laboratory patrix (Order No. 131 -N-/ 231 -M-) **Duplicating patrix** (Order No. 133 -N-/ 233 -M-) They are particularly suitable for retention of exchangeable patrices in acrylic and duplicate dentures and provide ideal retention for repairing damaged threaded units.

Technique accessories\* Laboratory patrix (Order No. 131 -N-/ 231 -M-) **Duplicating patrix** (Order No. 132 -N-/ 232 -M-)

The threaded caps guarantee an extremely accurate fit of the casting if the duplicating aids are used correctly.

Technique accessories\* Laboratory patrix (Order No. 131 -N-/ 231 -M-) **Duplicating patrix** (Order No. 137 -N-/ 237 -M-)

<sup>\*</sup> All instruments, tools and accessories are included in the overview on Page 23.

# STANDARD AND MICRO INSERTION BAR COMBINATIONS

The MATRICES (platinum-iridium) can be cast on with non-precious, Pd-based and precious metal alloys. The plastic sleeve casting aid burns out without residue. Three connector bars are available for each of the combinations listed here.

#### Size selection

Information on dimensions and planning is included on page 11 of this product overview.

#### Retention to the patrix holder

Selection criteria for retention are described in detail on page 13 of this product overview.

#### <u>Technique</u>

Instructions on technique are included in the Instructions For Use No. 5.

#### COMBINATIONS WITH CAST ON THREADED CAPS

1179 - N -	Attachment Order No.	2279 - M -
Component No.	(Duplicating aid)	Component No.
No. 149		No. 249
No. 100		No. 200
No. 175		No. 275
Attachment Order N 2 Matrices (Pt/Ir), 2 I 2 Threaded Caps (Pt		

#### COMBINATIONS WITH SOLDERABLE THREADED CAPS

1174 - N -	Attachment Order No.	2274 - M -
Component No.		Component No.
No. 144		No. 244
No. 100		No. 200
N. 175	4	No. 275
Attachment Order 2 Matrices (Pt/Ir), 2 2 Threaded Caps (F	Patrices (Pd/Ag),	

# COMBINATIONS WITH RETENTION CAPS FOR POLYMERIZING INTO THE ACRYLIC

1173 - N -	Attachment Order No.	2273 - M -
Component No.		Component No.
No. 143		No. 243
No. 100		No. 200
No. 175	(4)	No. 275
Attachment Order N 2 Matrices (Pt/Ir), 2 I 2 Retention Caps (T	Patrices (Pd/Ag),	

# COMBINATIONS WITH RETENTION NUTS (Pd/Ag) FOR SOLDER-FREE SCREW RETENTION

1171 - N -	Attachment Order No.	2271 - M -
Component No. No. 141		Component No.
No. 142		No. 142
No. 100		No. 200
No. 175		No. 275
Attachment Order 2 Matrices (Pt/Ir), 2 2 Retention Nuts (I		

# COMBINATIONS WITH RETENTION NUTS (Ti) FOR SOLDER-FREE SCREW RETENTION

1170 - N -	Attachment Order No.	2270 - M -
Component No.		Component No.
Nr. 140		No. 140
Nr. 142		No. 142
Nr. 100		No. 200
Nr. 100	1	No. 200
Nr. 175		No. 275
Attachment Order No 2 Matrices (Pt/Ir), 2 Pa 2 Retention Nuts (Ti),	atrices (Pd/Ag),	

# STANDARD AND MICRO INSERTION BAR COMBINATIONS

The MATRICES (platinum-gold), high-fusing alloy, can only be cast on with precious metal alloys. The plastic sleeve casting aid burns out without residue. Three connector bars are available for each of the combinations listed here.

#### Size selection

Information on dimensions and planning is included on page 11 of this product overview.

#### Retention to the patrix holder

Selection criteria for retention are described in detail on page 13 of this product overview.

#### <u>Technique</u>

Instructions on technique are included in the Instructions For Use No. 5.

#### COMBINATIONS WITH CAST ON THREADED CAPS

1189 - N -	Attachment Order No.	2289 - M -
Component No.	(Duplicating aid)	Component No.
No. 149		No. 249
No. 100		No. 200
No. 174		No. 274
Attachment Order 2 Matrices (Pt/Au), 2 Threaded Caps (P		

#### COMBINATIONS WITH SOLDERABLE THREADED CAPS

1184 - N -	Attachment Order No.	2284 - M -
Component No.		Component No.
No. 144		No. 244
No. 100		No. 200
No. 174		No. 274
Attachment Order 2 Matrices (Pt/Au), 2 Threaded Caps (P	2 Patrices (Pd/Ag),	

# COMBINATIONS WITH RETENTION CAPS FOR POLYMERIZING INTO THE ACRYLIC

1183 - N -	Attachment Order No.	2283 - M -
Component No.		Component No.
No. 143		No. 243
No. 100		No. 200
No. 174		No. 274
Attachment Order 2 Matrices (Pt/Au) 2 Retention Caps (	, 2 Patrices (Pd/Ag),	

# COMBINATIONS WITH RETENTION NUTS (Pd/Ag) FOR SOLDER-FREE SCREW RETENTION

1181 - N -	Attachment Order No.	2281 - M -
Component No. No. 141		Component No. No. 141
No. 142		No. 142
No. 100		No. 200
No. 174	•	No. 274
	No. contains: 2 Patrices (Pd/Ag), Pd/Ag), 2 Plastic Spacers	

# COMBINATIONS WITH RETENTION NUTS (Ti) FOR SOLDER-FREE SCREW RETENTION

1180 - N -	Attachment Order No.	2280 - M -
Component No. No. 140		Component No. No. 140
No. 142		No. 142
No. 100		No. 200
No. 174	•	No. 274
	No. contains: , 2 Patrices (Pd/Ag), Ti), 2 Plastic Spacers	

# STANDARD AND MICRO TWO-BAR COMBINATIONS

The MATRICES (platinum-iridium) can be cast on with non-precious, Pd-based and precious metal alloys. The plastic sleeve casting aid burns out without residue.

#### Size selection

Information on dimensions and planning is included on page 11 of this product overview.

#### Retention to the patrix holder

Selection criteria for retention are described in detail on page 13 of this product overview.

#### **Technique**

Instructions on technique are included in the Instructions For Use No. 5.

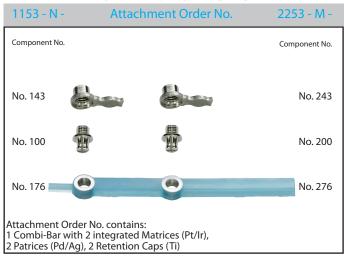
#### COMBINATIONS WITH CAST ON THREADED CAPS

1159 - N -	Attachment Order No. 22	59 - M -
Component No.	Con (Duplicating aid)	nponent No.
No. 149		No. 249
No. 100		No. 200
No. 176		No. 276
	No. contains: integrated Matrices (Pt/Ir), 2 Patrices (Pd/Ag), :/Ir), incl. duplicating aids	

#### COMBINATIONS WITH SOLDERABLE THREADED CAPS

1154 - N -		Attachment Order No.	2254 - M -
Component No.			Component No.
No. 144			No. 244
No. 100			No. 200
No. 176			No. 276
	vith 2 inte	contains: grated Matrices (Pt/Ir), eaded Caps (Pd/Ag)	

# COMBINATIONS WITH RETENTION CAPS FOR POLYMERIZING INTO THE ACRYLIC



# COMBINATIONS WITH RETENTION NUTS (Pd/Ag) FOR SOLDER-FREE SCREW RETENTION

1151 - N -	ı	Attachment Order No.	2251 - M -
Component No.			Component No. Nr. 141
No. 142	0		No. 142
Nr. 100			No. 200
No. 176			No. 276
	with 2 inte	ontains: grated Matrices (Pt/Ir), 2 Patrice <sub>3</sub> ), 2 Plastic Spacers	es (Pd/Ag),

# COMBINATIONS WITH RETENTION NUTS (Ti) FOR SOLDER-FREE SCREW RETENTION

1150 - N -	A	attachment Order No	. 2250 - M -
Component No.	3		Component No. No. 140
No. 142	0		No. 142
No. 100			No. 200
No. 176			No. 276
Attachment Order No. contains: 1 Combi-Bar with 2 integrated Matrices (Pt/Ir), 2 Patrices (Pd/Ag), 2 Retention Nuts (Ti), 2 Plastic Spacers			

#### STANDARD AND MICRO TWO-BAR COMBINATIONS

The MATRICES (platinum-gold), high-fusing alloy, can only be cast on with precious metal alloys. The plastic sleeve casting aid burns out without residue.

#### Size selection

Information on dimensions and planning is included on page 11 of this product overview.

#### Retention to the patrix holder

Selection criteria for retention are described in detail on Page 13 of this product overview.

#### <u>Technique</u>

Instructions on technique are included in the Instructions For Use No. 5.

#### COMBINATIONS WITH CAST ON THREADED CAPS

1139 - N -	Attachment Order No.	2239 - M -
Component No.		Component No.
(	(Duplicating aid)	
No. 149		No. 249
No. 100		No. 200
No. 177		No. 277
	lo. contains: Integrated Matrices (Pt/Au), 2 Pat I/Ir), incl. duplicating aids	rices (Pd/Ag),

#### COMBINATIONS WITH SOLDERABLE THREADED CAPS

1134 - N -		Attachment Order No.	2234 - M -
Component No.			Component No.
No. 144			No. 244
No. 100			No. 200
No. 177	•		No. 277
Attachment Order No. contains: 1 Combi-Bar with 2 integrated Matrices (Pt/Au), 2 Patrices (Pd/Ag), 2 Threaded Caps (Pd/Ag)			

# COMBINATIONS WITH RETENTION CAPS FOR POLYMERIZING INTO THE ACRYLIC

1133 - N	- Attac	chment Order No.	2233 - M -
Component N	0		Component No.
No. 143			No. 243
No. 100			No. 200
No. 177	•	•	No. 277
Attachment Order No. contains:  1 Combi-Bar with 2 integrated Matrices (Pt/Au), 2 Patrices (Pd/Ag), 2 Retention Caps (Ti)			

# COMBINATIONS WITH RETENTION NUTS (Pd/Ag) FOR SOLDER-FREE SCREW RETENTION

1131 - N -	Attachmer	nt Order No.	2231 - M -
Component No No. 141	8		Component No. No. 141
No. 142	9	9	No. 142
No. 100			No. 200
No. 177			No. 277
Attachment Order No. contains: 1 Combi-Bar with 2 integrated Matrices (Pt/Au), 2 Patrices (Pd/Ag), 2 Retention Nuts (Pd/Ag), 2 Plastic Spacers			

## COMBINATIONS WITH RETENTION NUTS (Ti) FOR SOI DER-FREE SCREW RETENTION

1130 - N -	SOLDER-FREE SCREW RETENTION  Attachment Order No.	2230 - M -		
Component No.	3	Component No. No. 140		
No. 142		No. 142		
No. 100		No. 200		
No. 177		No. 277		
Attachment Order No. contains: 1 Combi-Bar with 2 integrated Matrices (Pt/Au), 2 Patrices (Pd/Ag), 2 Retention Nuts (Ti), 2 Plastic Spacers				

#### RESILIENT ROOT CAP ATTACHMENT 4000

#### INDICATION

For retention and stabilization of tissueborne overdentures with minimum residual abutments (min. number 2).

#### PRODUCT DESCRIPTION

The ZL root cap attachment 4000 consists of a radicular threaded cap, an activatable and exchangeable patrix and a matrix for integration in the denture base. The withdrawal force of the denture can be adjusted by activating or deactivating the patrix.

THREADED CAP (Pt/Au), high-fusing alloy. The platinum-gold, high-fusing alloy threaded cap for holding the exchangeable and activatable root cap patrix can only be cast on with precious metal alloys and soldered onto precious and non-precious metal alloys.

#### PATRIX (Pd/Ag)

The patrix, the resilient root cap anchor, is made from an abrasion-resistant, resilient palladium-silver alloy and is exchangeable and activatable.

#### MATRIX (Pd/Ag)

The matrix for retention of the ball-shaped root cap patrix is also made from an abrasion-resistant, resilient palladium-silver alloy and can be soldered to the denture framework (precious or non-precious) or polymerized into the denture



# INSTRUMENTS AND ACCESSORIES FOR FABRICATION AND SERVICING

An effective prosthetic restoration depends primarily on using a precise technique.

Only original ZL instruments, tools and accessories maintain the precision of ZL attachments right through to completion of the denture.

All the instruments required for the procedure and servicing with the ZL root cap attachment 4000 are contained in the Instrument Set Order No. 4080.

NOTES ON TECHNIQUE can be found at www.zl-microdent.de

#### SPHÄROLOCK FOR HIGH-PRECISION OVERDENTURE PROSTHETICS

#### INDICATION

For retention and stabilization of tissueborne overdentures with minimum residual abutments (min. number 2).

#### PRODUCT DESCRIPTION

The Sphärolock consists of a radicular patrix and an activatable and exchangeable matrix for integration in the denture base. The withdrawal force of the denture can be adjusted by activating or deactivating the matrix.

#### PATRIX (Pt/Au)

The patrix is made from a platinumgold high-fusing alloy. It can only be cast on with precious metal alloys or soldered onto precious and non-precious metal alloys.

#### PATRIX (Plastic)

The patrix is made from burnout plastic. It can be cast in all dental alloys with a 0.2% proof stress over 500 N/mm2.

#### MATRIX ((Ti)

The matrix for retention of the ballshaped Sphärolock patrix is made of titanium and has an activatable and exchangeable plastic insert.

#### 4001 Attachment Order No. 4002 Component No. Component No. No. 422 No. 422 Matrix (Ti) Spacer (Plastic) No. 142 No. 142 No. 420 Patrix (Pt/Au) Patrix (Plastic) No. 421 Attachment Order No. contains: Attachment Order No. contains: 2 Patrices (Pt/Au), 2 Matrices (Ti), 2 Patrices (Plastic), 2 Matrices (Ti), 4 Plastic Spacers 4 Plastic Spacers

# INSTRUMENTS AND ACCESSORIES FOR FABRICATION AND SERVICING

An effective prosthetic restoration depends primarily on using a precise technique.

Only original ZL instruments, tools and accessories maintain the precision of ZL attachments right through to completion of the denture.

All the instruments required for the procedure and servicing with the Sphärolock attachment are contained in the Instrument Set Order No. 4081

#### NOTES ON TECHNIQUE

can be found at www.zl-microdent.de

#### **BALL ATTACHMENTS**

#### IINDICATION

For retention and stabilization of tissueborne overdentures with minimum residual abutments (min. number 2).

#### PRODUCT DESCRIPTION

The Sferalock, Eccolock and Timalock root cap attachments consist of a radicular patrix and activatable or exchangeable matrices for integration in the denture base. The withdrawal force of the denture can be adjusted by activating or deactivating the matrix lamellae or by use of friction units or annular springs in the matrices.

#### PATRIX (Pt/Au), high-fusing alloy

The patrix is made from a platinum-gold high-fusing alloy. It can only be cast on with precious metal alloys or soldered onto precious and non-precious metal alloys.

#### PATRIX (Au/Pt)

The patrix is made from gold-platinum and can only be soldered onto precious and non-precious metal alloys.

#### PATRIX (Plastic)

The patrix is made from burnout plastic. It can be cast in all dental alloys with a 0.2% proof stress over 500 N/mm2.

#### MATRIX (Au/Pt) (Sferalock)

The matrix is made from an abrasion-resistant, resilient gold-platinum alloy with activatable lamellae for retention of the root cap ball attachment.

#### MATRIX (Ti/Plastic) (Eccolock)

The matrix is made from titanium with exchangeable friction inserts for retention of the root cap ball attachment.

#### MATRIX (Ti/Steel) (Timalock)

The matrix is made from titanium with exchangeable annular springs for retention of the root cap ball attachment.

# INSTRUMENTS AND ACCESSORIES FOR FABRICATION AND SERVICING

An effective prosthetic restoration depends primarily on using a precise technique.

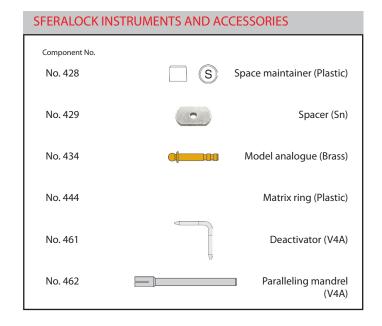
Only original ZL instruments, tools and accessories maintain the precision of ZL attachments right through to completion of the denture.

#### **SFERALOCK**

Attachment Order No. 4020				
Component No. No. 427		Matrix (Au/Pt)		
No. 430		Patrix solderable (Au/Pt)		
No. 429		Spacer		

	Attachment Order No. 4	1021
Component No. No. 427		Matrix (Au/Pt)
No. 431		Patrix castable (Plastic)
No. 429		Spacer

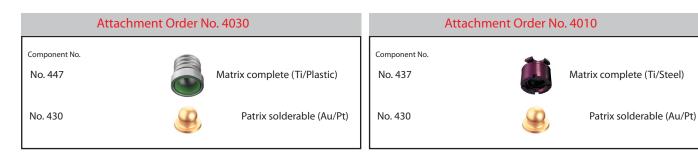
	Attachment Order No. 4022				
Component No. No. 427		Matrix (Au/Pt)			
No. 445	<b>L</b>	Patrix cast on (Pt/Au)			
No. 429		Spacer			



#### **BALL ATTACHMENTS**

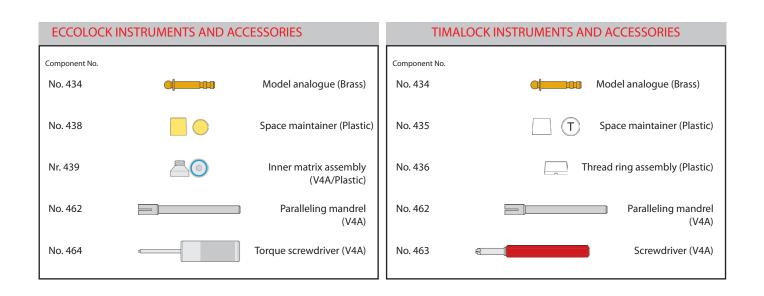
ECCOLOCK

#### **TIMALOCK**



Attachment Order No. 4031			Attachment Order No. 4011		
Component No. No. 447		Matrix complete (Ti/Plastic)	Component No. No. 437		Matrix complete (Ti/Steel)
No. 431		Patrix castable (Plastic)	No. 431		Patrix castable (Plastic)

Attac	Attachment Order No. 4032			Attachment Order No. 4012		
Component No. No. 447	M	atrix complete (Ti/Plastic)	Component No. No. 437		Matrix complete (Ti/Steel)	
No. 445	<b>9</b> ,	Patrix cast on (Pt/Au)	No. 445	<b>(4)</b>	Patrix cast on (Pt/Au)	



## **PONTILOCK**

# UNIVERSAL SCREW RETENTION SYSTEM WITH SELF-LOCKING SCREWS



#### **INDICATION**

Sectioning bridges, retention of operator-removable restorations and screwretention of implant-borne restoration superstructures.

#### PRODUCT DESCRIPTION

The PONTILOCK is a screw retention system that can be cast on or soldered with all types of dental alloys. An additional thread in the countersunk collar prevents the screw falling out.

#### COUNTERSUNK COLLAR (Pt/Ir)

The countersunk collar is made from a highly abrasion-resistant platinum-iridium alloy and can be cast on or soldered with all non-precious, Pd-based and precious metal alloys.

#### THREAD SLEEVE (Pt/Ir)

The thread sleeve is made from a highly abrasion-resistant platinum iridium alloy and can be cast on or soldered with all non-precious, Pd-based and precious metal alloys.

#### SCREW (Pt/Ir)

The screw is made from palladium silver and comprises a threaded and non-threaded section. This design prevents the screw falling out.

3710 - M -	Attachment Order No.			3711 - M -
Component No. No. 394	T	Countersunk collar (Pt/Ir)		Component No.
No. 396		Screw (Pd/Ag)		No. 596
No. 395		Thread sleeve (Pt/Ir)		No. 595
No. 397		Positioning pin (V4A)		No. 597

DIMENSIONS OF THE PONTILOCK SCREW No. 3710 Height: 5 mm

Diameter: 2.0 mm

DIMENSIONS OF THE PONTILOCK SCREW No 3711 Height: 3,5 mm Diameter: 1,6 mm

Attachment Order No. 3710 and 3711 comprise 1 screw attachment. Pack contents 2 screws.

#### INSTRUMENTS FOR FABRICATION AND SERVICING

An effective prosthetic restoration depends primarily on using a precise technique. Only original ZL instruments, tools and accessories maintain the precision of ZL attachments right through to completion of the denture.

All the instruments required for the procedure and servicing with the PONTILOCK screws are contained in the Instrument Sets Order No. 3781 and 3782.

Contents of Starter Kit No. 3781 Ø 2 mm

- 1 Laboratory screwdriver No. 398
- 1 Practice screwdriver No. 399
- 1 Removal instrument No. 400
- 1 Safety ring No. 650
- 1 Safety cord No. 651

Contents of Starter Kit No. 3782 Ø 1.6 mm

- 1 Laboratory screwdriver No. 398
- 1 Practice screwdriver No. 399
- 1 Removal instrument No. 500
- 1 Safety ring No. 650
- 1 Safety cord No. 651

NOTES ON TECHNIQUE can be found at www.zl-microdent.de

## **SECURALOCK**

# RETENTIVE UNIT FOR TELESCOPE CROWNS WITH LOSS OF FRICTION



Attachment Order No. 3720

Component No.

No. 660

Securalock complete

As a manufacturer of prefabricated attachments for partial dentures, our customers often enquire about the options for repairing telescope crowns.

Despite the highly precise fabrication of telescope crowns, problems with friction can often occur after a relatively short time in situ due to the different surface properties of the inner and outer telescope crowns. Familiar methods of increasing friction are generally considered to be inadequate.

The problem is basically that a satisfactory, durable repair is not possible.

For these problem cases ZL MICRO-DENT developed the SECURALOCK<sup>©</sup> attachment, which is relatively easily integrated into the denture by the dentist and dental technician and which at least postpones additional costs to the patient incurred by a complete remake of the prosthetic restoration.

We would like to emphasise that this type of repair should only be carried out if there is adequate crown wall thickness. If there is uncertainty about the available material thickness, it is not possible to repair the friction by incorporating a spring retentive unit that requires an indentation to be prepared in the primary crown.

Finally we would again like to emphasise that this retentive unit can only be used as a temporary measure.

NOTES ON TECHNIQUE can be found at www.zl-microdent.de

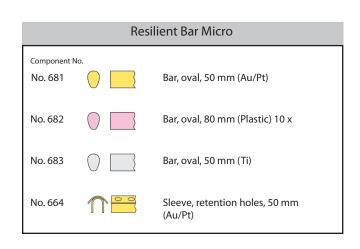
## UNOR® BAR ATTACHMENTS AND RESILIENT BARS

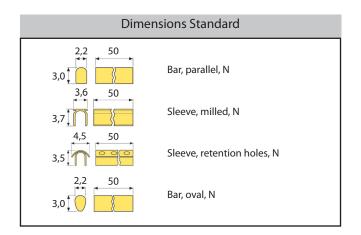


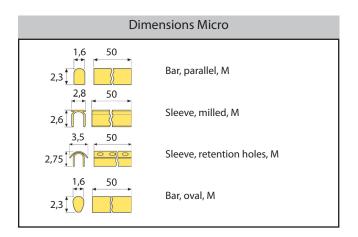
	Bar Attachments Standard			
Component No. 671	D	Bar, parallel, 50 mm (Au/Pt)		
No. 672		Bar, parallel, 80 mm (Plastic) 10 x		
No. 673		Bar, parallel, 50 mm (Ti)		
No. 675		Sleeve, milled, 50 mm (Au/Pt)		
No. 676		Sleeve, milled, 50 mm (Ti)		
No. 677		Sleeve, retention holes, 50 mm (Au/Pt)		

	Bar Attachments Micro				
Component No. 661	lo.	Bar, parallel, 50 mm (Au/Pt)			
No. 662		Bar, parallel, 80 mm (Plastic) 10 x			
No. 663		Bar, parallel, 50 mm (Ti)			
No. 665		Sleeve, milled, 50 mm (Au/Pt)			
No. 666		Sleeve, milled, 50 mm (Ti)			
No. 664		Sleeve, retention holes, 50 mm (Au/Pt)			

	Resilient Bar Standard				
Component No. 691	o	Bar, oval, 50 mm (Au/Pt)			
No. 692		Bar, oval, 80 mm (Plastic) 10 x			
No. 693		Bar, oval, 50 mm (Ti)			
No. 677		Sleeve, retention holes, 50 mm (Au/Pt)			







#### DUROBOND – ADHESIVE CONNECTION



#### **ZL-DuroBond**

The adhesive technique is a practical addition to the existing techniques for connecting prefabricated secondary units with the removable restoration.

An excellent working time and simple technique are guaranteed by the new composite formula. ZL DuroBond is a self-curing composite. The integrated photoinitiators provide the added option of light curing.

Area of application:

Composite for retaining prefabricated attachments in the removable unit of fixed/ removable restorations.

#### Technique:

The adhesive gap should not exceed 0.2 mm. Ensure when blocking out and preparing for duplication that the sections to be bonded are surrounded circumferentially and that there is no wax on these sections.

Thoroughly sandblast the external surfaces of the units to be bonded, e.g. external surface of the threaded cap and the surfaces of the metal denture base, with 250 µm aluminium oxide.

Clean the sections to be bonded carefully with a steam cleaner or acetone. These prepared surfaces should only be handled with tweezers. Assemble as demonstrated in the ZL instructions for use. Seal the activation slot and moving parts on attachments with a suitable blockout wax.

Dispense equal lengths of base and catalyst paste and mix together. Avoid air bubbles. The amount mixed depends on the size of the unit to be bonded.

Apply the mixed composite to the prepared, cleaned sections.

Put the removable denture unit onto the crowns with the attachments in place and fit in its final position

Curina:

When curing with a light-curing unit, the recommended curing time is 3 minutes.

The curing time is 20 minutes if DuroBond is self cured.

Allow 12 hours before fitting the denture so that ZL DuroBond has attained its full final hardness.

Preparation:

Excess material is easily removed after curing using standard tungsten carbide cutters.

Note:

ZL DuroBond cures anaerobically, i.e. in the

The dispersion layer remaining on the surface of the adhesive site can easily be removed by steam cleaning or washing off.

Storage:

ZL DuroBond should be stored away from light in a refrigerator at approx. 8-15°C. It has a shelf life of 2 years. After removing the material from the refrigerator, allow half-an-hour for the material to reach room temperature.

Supplied as:

ZL-DuroBond

2.5 g each of base and catalyst paste in syringes

Coding:

Catalyst: red Base paste: white 1 Mixing pad 1 Mixing spatula

Components: Base paste:

Bis-GMA 4% Urethane dimethacrylate 15% Hexanediol ethane acrylate 14% Bisphenol A Dimethacrylate 5% Ethoxylated BIS-GMA 10% Sinter gel 51% Catalysts, stabilizers,

1%

pigments

Catalyst paste:

Polymethacrylic polycarbonic acid 4% Bis-GMA 22% Triethylene glycol dimethacrylate 22% Silicon dioxide 47% Catalysts 5%

Technique data:

Light curing 180 Sek. Self curing 20 Min.

Working time

from start of mixing 2 Min.

Final hardness is attained after 12 hours.

## OTHER ZL ATTACHMENTS

Order No.		Order No.	
3000	Anchor attachment	8001	MEGALOCKT attachment
3010	Anchor attachment	8010	MEGALOCK IS
3210	CYLINDRICAL T attachment	9010	CENTRALOCK MI (friction-retained)
3690	DUORELOCK T attachment	9011	CENTRALOCK MI lock (small)
3691	DUORELOCK T attachment	9012	CENTRALOCK MI lock (large)
3692	DUORELOCK T attachment	9095	CENTRALOCK MI screw-retained
3693	DUORELOCK T attachment		
3700	CONOLOCK sectional attachment		NOTES ON TECHNIQUE can be found at www.zl-microdent.de
3730	MULTILOCK retentive unit		
3800	COMBILOCK (friction-retained)		
3810	COMBILOCK (retentive)		
3820	COMBILOCK (screw-retained)		
4111	ANTERIOLOCK anterior attachment		

Order No.	ZL Patrix M (anchor attachment) (Pd/Ag)	Order No.	VENTRALOCK activation screw (Ti)
200	<b>a</b>	341	4
301	Anchor attachment matrix (Pt/Au) high-fusing alloy  VENTRALOCK matrix (Pt/Ir)	342	VENTRALOCK retention screw (Ti)  VENTRALOCK threaded cap (Ti)
302	VENTRALOCK HIGHIX (PUII)	343	VENTRALOCK tilleaded cap (11)
303	Anchor attachment matrix (Pt/Ir)	346	DUOLOCK Titan activation screw (Ti)
307	Anchor attachment patrix (Pd/Ag)	347	DUOLOCK Titan retention screw (Ti)
316	INTRALOCK II patrix (Pd/Ag)	349	VENTRALOCK patrix (Ti)
317	Conical T attachment patrix (Pt/Au) high-fusing alloy	358	DUOLOCK matrix (Plastic/Ceramic)
318	INTRALOCK I patrix (Ti)	359	DUOLOCK Titan patrix (Ti)
321	Cylindrical T attachment matrix (Pt/Au) high-fusing alloy	360	DUOLOCK Titan matrix (Ti)
327	Cylindrical T attachment patrix (Pt/Au) high-fusing alloy	361	DUOLOCK prospektiv matrix (Pt/Au) high-fusing alloy
330	SNAPLOCK attachment matrix (Pt/Au) high-fusing alloy	362	DUOLOCK prospektiv retention screw (Ti)
331	SNAPLOCK attachment patrix (Pd/Ag)	363	DUOLOCK threaded cap (Ti)
335	VENTRALOCK threaded cap (Pd/Ag)	364	DUOLOCK threaded cap (Pd/Ag)

Order No.	DUORELOCK activation screw (Au/Pt)	Order No.	DUOLOCK patrix retention screw (Ti)
366		387	
	DUORELOCK retention screw (Au/Pt)		DUOLOCK threaded cap, cast on (Pt/Ir)
367		389	
	DUOLOCK prospektiv patrix (Pt/Ir)		CONOLOCK patrix (Pt/Ir)
368		392	
369	DUORELOCK patrix 30° (Au/Pt)	393	CONOLOCK matrix (Pt/Ir)
374	DUOLOCK patrix 30° (Ti) large version 2.11 mm	511	LOGA patrix 30° (Au/Pt)
	DUOLOCK patrix 30° (Ti) large version 2.18 mm		LOGA threaded cap (Pt/Ir)
375		512	0
	DUOLOCK patrix 30° (Ti) large version 2.25 mm		LOGA matrix (Pt/Ir)
376		515	U
	DUOLOCK patrix 90° (Ti)		LOGA retention screw (Pd/Ag)
378	B.	520	
	DUOLOCK patrix 30° (Ti)		LOGA activation screw (Pd/Ag)
379	<b>3</b>	521	<i>₽</i>
	DUOLOCK matrix (Pt/Au), high-fusing alloy		LOGA patrix 90° (Au/Pt)
380		526	
	DUOLOCK matrix (Pt/Ir)		DUOLOCK patrix 90° (Ti) large version 2.11 mm
382		574	
	DUOLOCK threaded cap (solder/adhesive) (Pd/Ag)		DUOLOCK patrix 90° (Ti) large version 2.18 mm
384		575	
	DUOLOCK patrix activation screw (Ti)		DUOLOCK patrix 90° (Ti) large version 2.25 mm
386		576	

Order No	ANTERIOLOCK patrix (Pd/Ag)	Order No	ROBOLOCK cap, large (Plastic)
Order No	in Energe April ( a) rig)	Order No	esezeeeap, ange (
579		631	
	ANTERIOLOCK matrix (Pt/Ir)		ROBOLOCK press-fit lock (Pd/Ag/1.4310)
580		633	
	ANTERIOLOCK threaded cap (solder/adhesive) (Pd/Ag)		SECURALOCK complete (Ti, Al203, 1.4310)
584		660	
	ANTERIOLOCK patrix activation screw (Ti)		CENTRALOCK II patrix (Pt/Ir)
586		711	
	ANTERIOLOCK patrix retention screw (Ti)		CENTRALOCK II patrix (Plastic)
587		713	
	ROBOLOCK patrix (Pt/lr)		CENTRALOCK II matrix complete (Ti)
610		721	
	ROBOLOCK matrix complete (Pd/Ag/1.4310)		CENTRALOCK II activation screw (Ti)
620		726	
	ROBOLOCK matrix (Pd/Ag)		CENTRALOCK friction insert (Plastic)
624		727	N N
	ROBOLOCK bolt (Pd/Ag)		CENTRALOCK II friction insert (Plastic), high friction
625		728	
	ROBOLOCK spring (1.4310)		CENTRALOCK II friction insert (Plastic)
626	6660	729	
	ROBOLOCK bolt and spring (Pd/Ag/1.4310)		MULTILOCK thread sleeve (Ti)
627		730	
	ROBOLOCK closure screw (Pd/Ag)		MULTILOCK activation insert (Silicone)
628	<b>Ø</b>	731	
	ROBOLOCK cap, small (Plastic)		MULTILOCK activation screw (Ti)
630		732	

Order No.	MEGALOCK patrix (Ti)	Order NoNr.	CENTRALOCK MI press-fit lock (Pd/Ag)
879		933	
	MEGALOCK matrix (Pt/Ir)		CENTRALOCK MI transversal screw (Ti)
880		962	
	MEGALOCK patrix holder cap (Pd/Ag)		CENTRALOCK MI plug (Plastic)
884		963	
	MEGALOCK combi-screw (Pd/Ag)		CENTRALOCK MI matrix screw-retained complete (Pt/Au)
886		968	
	MEGALOCK activation screw (Ti)		
887			
	CENTRALOCK MI patrix (Pt/Ir)		
911	TA		
	CENTRALOCK MI matrix lock-retained complete (Pt/Au)		
920			
	CENTRALOCK MI matrix friction-retained complete (Pt/Au)		
921			
	CENTRALOCK MI matrix (Pt/Au)		
924	II		
	CENTRALOCK MI retention screw (Ti)		
927			
	CENTRALOCK MI closure screw (Pt/Au)		
928	9		
	CENTRALOCK MI guide sleeve (Ti)		
929	B		
	CENTRALOCK MI cover cap (ABS)		
930			

# INSTRUMENTS, TOOLS AND ACCESSORIES FOR ZL ATTACHMENTS

0 1 11	VENTRALOCK threaded cap positioning screw	Onder Ne	DUOLOCK impression cap screw
Order No.	VENTIALOCK tilleaded cap positioning sciew	Order No.	DOCLOCK Impression cap sciew
145		337	
	DUOLOCK threaded cap positioning screw		DUOLOCK impression cap
146		338	
	ANCHOR ATTACHMENT patrix positioning screw		DUOLOCK laboratory matrix
147		339	00
	ANCHOR ATTACHMENT M patrix exchange instrument		ANCHOR ATTACHMENT paralleling mandrel
151		340	
	ROBOLOCK thread tap		DUOLOCK matrix paralleling mandrel
154		354	
	DUOLOCK thread tap for threaded caps		DUOLOCK patrix paralleling mandrel
155		355	
	ANCHOR ATTACHMENT M patrix thread holder		CONOLOCK paralleling mandrel
157		356	
	ANCHOR ATTACHMENT M patrix activator		DUOLOCK exchange instrument and activator
158		373	
	ANCHOR ATTACHMENT laboratory positioning patrix		DUOLOCK manual cutter for cleaning thread caps
230	Ō	383	
	ANCHOR ATTACHMENT laboratory patrix		DUOLOCK adhesion/ soldering aid
231		390	
	ANCHOR ATTACHMENT M patrix deactivator		Thread adhesive for anchors and patrices
252		391	TECTUSII. Boss.
	DUOLOCK Titan adhesion aid		MEGALOCK combi-screwdriver
333		398	
	VENTRALOCK adhesion aid		DUOLOCK activation thread tap
334		501	

# INSTRUMENTS, TOOLS AND ACCESSORIES FOR ZL ATTACHMENTS

Order No.	VENTRALOCK thread tap for threaded caps	Order No.	ROBOLOCK duplicating screw, large
502		645	
	LOGA paralleling mandrel		ROBOLOCK duplicating screw, small
527		646	
	VENTRALOCK paralleling mandrel		CENTRALOCK II duplicating aid
530		722	
	ANTERIOLOCK paralleling mandrel		MULTILOCK waxing up aid
570		733	
	CENTRALOCK II/ ANTERIOLOCK activator		MULTILOCK paralleling mandrel
572		735	<b>——</b>
	VENTRALOCK / LOGA combi-instrument		CENTRALOCK II paralleling mandrel
573		750	
	ANTERIOLOCK threaded cap positioning screw		MEGALOCK duplicating patrix
581	<b>=</b> ₩₩	831	
	ANTERIOLOCK adhesion/ soldering aid		MEGALOCK polymerization screw
590		841	
	ROBOLOCK paralleling mandrel		MEGALOCK patrix holder
640		843	
	ROBOLOCK polymerization pin, small		MEGALOCK paralleling mandrel incl. brass patrix
641		854	<del></del>
	ROBOLOCK assembly instrument		MEGALOCK duplicating aid
642		890	
	ROBOLOCK lock exchange instrument		CENTRALOCK MI laboratory patrix
643		939	THE HE
	ROBOLOCK polymerization pin, large		CENTRALOCK MI thread tap
644	Taken and the second second	940	

# INSTRUMENTS, TOOLS AND ACCESSORIES FOR ZL ATTACHMENTS

Order No	CENTRALOCK MI polymerization pin, small	
941		
	CENTRALOCK MI hex screwdriver	
942		
	CENTRALOCK MI lock exchange instrument	
943		
	CENTRALOCK MI polymerization pin, large	
944		
	CENTRALOCK MI duplicating aid, large	
945		
	CENTRALOCK MI duplicating aid, small	
946		

## **OVERVIEW OF ZL ANCHOR SYSTEM COMPONENTS**

Orde	er No.	Patrix (Pd/Ag), exchangeable and activatable	Order No.		SPECIAL SIZES OF ZL PATRICES
100	200				
		Patrix (Au/Pt), exchangeable and activatable			Patrix, large version Head Ø = -N-/1.86 mm, -M-/1.76 mm
110	210		102	202	
		Retention nut (Ti)			Patrix with 2.6 mm thread length
140	140		103	203	
		Retention nut (Pd/Ag)			Patrix, large version Head Ø = 1.8 mm, Plate Ø =3.0 mm,
141	141		1	04	functional dimensions head-plate 2.3 mm
		Plastic space maintainer for retention nuts			Patrix, large version Head Ø = 1.93 mm
142	142		1	07	
		Retention cap (Ti)			
143	243				
		Threaded cap (Pd/Ag), solderable			
144	244				
		Threaded cap (Pt/Ir), cast on with non-precious,Pd based and precious metal alloys, no duplicating/ positioning aid			
148	248				
		Threaded cap (Pt/Ir), cast on with non-precious,Pd- based and precious metal alloys, fully assembled			
149	249				
		Matrix with backplate (Pt/Au), high-fusing alloy, cast on with precious metal alloys			
174	274				
		Matrix with backplate (Pt/Ir), cast on with non-precious, Pd-based and precious metal alloys			
175	275				
		Combi-Bar with 2 integrated matrices (Pt/Ir), cast on with non-precious, Pd-based and precious metal alloys			
176	276				
		Combi-Bar with 2 integrated matrices (Pt/Au), high-fusing alloy, cast on with precious metal alloys			
177	277	•			

# INSTRUMENTS, TOOLS AND ACCESSORIES FOR ZL ANCHOR ATTACHMENTS

Orde	r No.	Laboratory patrix (V4A) for positioning threaded caps (-N- No. 144/-M- No. 244)	Order No.	Screwdriver for retention nuts
130	230		156	
		Laboratory patrix (Brass) for try-in and finishing the denture		ZL patrix thread holder
131	231		157	
		Laboratory patrix (Brass) for duplicating when using retention nuts (No. 140/141)		ZL patrix activator
132	232		158	
		ZL patrix adhesion/ soldering aid (-N- No. 133/-M- No. 233)		Tungsten carbide cutter, shank Ø 2.35 mm, head Ø 3.0 mm
133	233		159	
		Spacers (Stainless steel) for adjusting the snap-on point of a ZL patrix		ZL patrix thread adhesive
135	235		391	ZL-TectuSH Bas.  Constituted of Constitution
		Laboratory patrix (Brass) for duplicating with cast on threaded caps (-N- No. 149/-M- No. 249)		
137	237			
		Laboratory patrix (Brass) for impression taking and repairs to damaged threaded caps		
138	238			
		Laboratory matrix (V4A) for positioning ZL patrices in the stone model		
139	239			
		Positioning screw for securing solderable threaded caps (-N- No. 144/-M- No. 244) in the soldering model		
14	47	## ## ## ## ## ## ## ## ## ## ## ## ##		
		ZL anchor matrix paralleling mandrel		
150	250			
		ZL patrix exchange instrument		
15	51			
		ZL patrix deactivator		
152	252			
	1	Thread tap for retention caps		
15	53			

# OVERVIEW OF COMBILOCK, PONTILOCK, ROOT CAP ATTACHMENT AND SPHÄROLOCK COMPONENTS

Order No.	PONTILOCK N countersunk collar (Pt/Ir)	Order No.	COMBILOCK 3810 patrix (Pd/Ag),
Order No.		Order No.	exchangeable and activatable
394	T.	451	$\mathbf{\Pi}$
	PONTILOCK N thread sleeve (Pt/Ir)		COMBILOCK 3820 patrix (Pd/Ag), exchangeable and activatable
395		452	Û
3,5	•	132	8
	PONTILOCK N screw (Pd/Ag)		Activation screw (Pd/Ag), for patrix No. 450
	147		49
396		458	8
	PONTILOCK N positioning pin (V4A)		Activation screw (Pd/Ag), for patrix No. 452
	П		0
397	Н	459	
	8		V
	ZL ROOT CAP ATTACHMENT matrix (Pd/Ag), solderable		COMBILOCK universal matrix (Pt/Ir), cast on
401		460	<b>9</b>
101			
	ZL ROOT CAP ATTACHMENT resilient patrix (Pd/Ag), exchangeable and activatable		COMBILOCK No. 3820 threaded cap (Pt/Ir), cast on
	exchangeable and activatable	400	-
402	i i i i i i i i i i i i i i i i i i i	488	
	ZL ROOT CAP ATTACHMENT threaded cap (Pt/Au),		COMBILOCK No. 3800 and 3810 threaded cap (Pt/Ir),
	high-fusing alloy, cast on or solderable		cast on
404		489	<b>4</b>
	CDLI DOLOGY (Dr/A-)		DON'TH OCK AN accompany of the alley (De/In)
	SPHÄROLOCK patrix (Pt/Au)		PONTILOCK M countersunk collar (Pt/lr)
420	<b>©</b>	594	
	SPHÄROLOCK patrix (Plastic)		PONTILOCK M thread sleeve (Pt/Ir)
			Π
421		595	<b>3</b>
	SPHÄROLOCK matrix complete (Ti)		PONTILOCK M screw (Pd/Ag)
			68
422		596	
	SPHÄROLOCK plastic insert		PONTILOCK M positioning pin (V4A)
	SI HANGLOCK plastic insert		TONTILOCK IN POSITIONING PINT (V44A)
425		597	l 'd'
			Å
	SPHÄROLOCK activation screw (Ti)		
426			
420			
	COMBILOCK 3800 patrix (Pd/Ag), exchangeable		
	and infinitely adjustable		
450			
	-		

# INSTRUMENTS, TOOLS AND ACCESSORIES FOR COMBILOCK, PONTILOCK, ROOT CAP ATTACHMENT AND SPHÄROLOCK

Order No.	ROOT CAP ATTACHMENT thread tap	Order No.	COMBILOCK exchange instrument
154		471	
	PONTILOCK laboratory screwdriver		COMBILOCK screwdriver
398		475	
	PONTILOCK practice screwdriver		COMBILOCK thread tap
399		476	
	PONTILOCK N removal instrument		COMBILOCK duplicating cap (Brass)
400		490	<b>@</b>
	ROOT CAP ATTACHMENT space maintainer (Sn)		COMBILOCK positioning screw (V4A)
405		492	
	ROOT CAP ATTACHMENT paralleling mandrel		COMBILOCK laboratory patrix (Brass)
410		493	Q
	ROOT CAP ATTACHMENT laboratory patrix (Brass)		COMBILOCK positioning patrix (ARC)
413		494	Û
	ROOT CAP ATTACHMENT soldering aid		COMBILOCK transfer patrix (Brass)
414		495	©
	ROOT CAP ATTACHMENT exchange instrument		COMBILOCK positioning cap (Brass)
415		496	
	ROOT CAP ATTACHMENT deactivator		PONTILOCK M removal instrument
416		500	
	SPHÄROLOCK activator		
417			
	SPHÄROLOCK paralleling mandrel		
418			
	COMBILOCK paralleling mandrel		
470			

# COMPONENTS, INSTRUMENTS, TOOLS AND ACCESSORIES FOR BALL ATTACHMENTS

Order No.	SFERALOCK matrix (Au/Pt)	Order No.	ECCOLOCK inner matrix (Au/Pt)
Order No.		Order No.	
427		440	
	SFERALOCK space maintainer (Plastic)		ECCOLOCK inner matrix, standard-friction (Ti/Plastic)
	SPERALOCK space maintainer (Plastic)		ECCOLOCK Inner matrix, standard-iriction (11/Plastic)
428		441	
	SFERALOCK spacer (Sn)		ECCOLOCK inner matrix low-friction (Ti/Plastic)
429	C	442	
.=2		112	
	SFERA/ ECCO/ TIMALOCK patrix (Au/Pt)		ECCOLOCK inner matrix high-friction (Ti/Plastic)
430	<u></u>		20
430		443	
	SFERA/ ECCO/TIMALOCK patrix (Plastic)		SFERALOCK matrix ring (Plastic)
431		444	
	TIMALOCK annular spring standard-friction (V4A)		SFERA/ ECCO/TIMALOCK patrix (Pt/Au)
	CS		
432		445	9,
	TIMALOCK annular spring high-friction (V4A)		TIMALOCK thread ring (Ti)
433		446	_
	SFERA/ ECCO/TIMALOCK model analogue (Brass)		ECCOLOCK matrix complete (Ti/Plastic)
	SPERA/ ECCO/ HIMALOCK Houel alialogue (Blass)		ECCOLOCK Matrix complete (11/Flastic)
434		447	
	TIMALOCK space maintainer (Plastic)		SFERALOCK deactivator
435		461	
			V
	TIMALOCK thread ring assembly (Plastic)		SFERA/ ECCO/TIMALOCK paralleling mandrel
436		462	
		402	
	TIMALOCK matrix complete (Ti/Plastic)		TIMALOCK screwdriver (V4A)
437	āt.		5
43/		463	
	ECCOLOCK space maintainer (Plastic)		ECCOLOCK torque screwdriver (V4A)
438		464	
	ECCOLOCK inner matrix assembly (V4A/Plastic)		TIMALOCK annular spring, low-friction (V4A)
	Eccobortimet mank assembly (v4A/T lastic)		Thirteochamidal spring, low-friction (V+A)
439		465	
	<u> </u>		

# INSTRUMENTS, TOOLS AND ACCESSORIES FOR BARS

Order No.	Micro bar paralleling mandrel		
667			
667			
	Micro bar model analogue (Brass)		
668			
	Micro bar relief rod (Brass)		
669			
	Standard bar model analogue (Brass)		
678	$\bigcirc \bigcirc$		
	Standard bar relief rod (Brass)		
	(D1033)		
679			
	Bar activator narrow		
	bai activator riarrow		
680			
	Dan anti-orden annual con-		
	Bar activator narrow		
684			
	Standard bar paralleling mandrel		
685			
	Bar activator wide		
686			
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-	•	•	

#### TECHNICAL DATA OF THE ALLOYS

Alloy	Palladium- Silver (Pd/Ag)	Platinum- Gold (Pt/Au)	Gold- Platinum (Au/Pt)	Platinum- Iridium (Pt/Ir)	MainBond EH (Au/Pt)	Titanium (Ti)
Colour	white	white	yellow	white	yellow	white
Melting range (°C)	1170 - 1240	1360 - 1460	900 - 930	1830 - 1855	895 - 1010	1610
Vickers hardness VH tempered	245	250	250	225	295	270
0.2% Proof stress (daN/mm <sup>2</sup> ) tempered	60	78	67	55	60	25
Tensile strength (daN/mm²) tempered	80	82	82	72	76	54
Elongation at rupture (%) tempered	18	15	20	18	21	22
Tempering	0-500°C, allow to cool slowly for 10 min.	0-700°C, allow to cool slowly for 30 min.	0-350°C, allow to cool slowly for 15 min.	0-700°C,allow to cool slowly for 30 min.	0-450°C, allow to cool slowly for 15 min.	

Titanium retentive units must not be subjected to procedures involving heat, e.g. soldering.

Plastic components burn out without residue.

Information on our products and techniques is based on ongoing technical development and monitoring.

This does not release the user from the obligation of checking our instructions and recommendations before use to ensure their fitness for the intended purpose.

If modifications are made to our products in the course of ongoing technical development, we reserve the right to supply the modified version.

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## **ALLOY COMPOSITION OF ZL ATTACHMENTS**

Alloy abbreviation	Name of alloy	Au %	Ag %	Pt %	Pd %	Cu %	Ir %	Rh %	Zn %
Pd/Ag	Alba O	2,0	37,0	8,0	40,0	13,0	-	-	-
Pt/Au (high-fusing alloy)	HeraPlat	61,0	-	23,8	15,0	-	-	0,2	-
Au/Pt <sup>1</sup>	MainGold O	70,0	12,5	7,0	0,4	10	0,1	-	-
Au/Pt <sup>2</sup>	MainBond EH	70,0	13,4	8,5	-	7,5	0,1	-	0,5
Pt/Ir	Platinum/Iridium	-	-	80,0	-	-	20,0	-	-

Ti<sup>1</sup> Titanium 99,7% = Ti 7065 Grade 2
Ti<sup>2</sup> Titanium 90% Al 6% V 4%

1.4305 X 10 CrNi S 18 9 1.4310 X 12 CrNi 17 7 Refer to the number code for the material used in the attachment components listed:

 $\begin{array}{rcl} 1 & = & Pt/lr \\ 2 & = & Pd/Ag \\ 3 & = & Pt/Au \\ 4 & = & Au/Pt^1 \\ 5 & = & Au/Pt^2 \end{array}$ 

 $\begin{array}{rcl} 6 & = & \text{Ti}^1 \\ 7 & = & \text{Ti}^2 \\ 8 & = & 1.4305 \\ 9 & = & 1.4510 \\ 10 & = & \text{Silicone Si O} \end{array}$ 

11 = PTFE polytetrafluorethylene 12 = POM polyoxymethylene

#### LIST OF COMPONENTS AND CORRESPONDING ALLOYS

100 -2	271 -2	349 -6	402 -2	489 -1	633 -2-8	727 -11
102 -2	274 -3	360 -6	404 -3	511 -5	660 -6-8	728 -11
103 -2	275 -1	361 -3	420 -3	512 -1	661 -4	729 -11
104 -2	276 -1	362 -6	422 -6	515 -1	663 -6	730 -6
107 -2	277 -3	363 -6	425 -12	520 -2	664 -4	731 -10
110 -4	301 -3	364 -2	426 -6	521 -2	665 -4	732 -6
135 -8	302 -1	366 -5	427 -4	526 -5	666 -6	760 -6-8
140 -6	303 -1	368 -1	430 -5	574 -6	667 -4	879 -6
141 -2	307 -2	369 -5	432 -8	575 -6	671 -4	880 -1
143 -6	308 -2	374 -6	433 -8	576 -6	673 -6	884 -2
144 -2	316 -2	375 -6	437 -6	579 -2	675 -4	886 -2
148 -1	317 -3	376 -6	440 -4	580 -1	676 -6	887 -6
149 -1	318 -6	378 -6	441 -6	584 -2	677 -4	911 -1
171 -2	319 -3	379 -6	442 -6	586 -6	681 -4	920 -3
174 -3	321 -3	380 -3	443 -6	587 -6	683 -6	921 -3
175 -1	327 -3	382 -1	444 -10	594 -1	691 -4	924 -3
176 -1	329 -3	384 -2	445 -3	595 -1	693 -6	927 -6
177 -3	330 -3	386 -2	446 -6	596 -2	710 -1	928 -3
200 -2	331 -2	387 -2	447 -7	610 -1	711 -1	929 -6
202 -2	335 -2	388 -1	450 -2	620 -2	715 -12	930 -11
203 -2	341 -6	389 -1	451 -2	624 -2	716 -12	933 -2-8
210 -4	342 -6	392 -1	452 -2	625 -2	717 -12	962 -6
235 -8	343 -6	393 -1	458 -2	626 -8	720 -6	963 -12
243 -6	344 -2	394 -1	459 -6	627 -2-8	721 -6	968 -3
244 -2	346 -6	395 -1	460 -1	628 -2	724 -6	
248 -1	347 -6	396 -2	465 -8	630 -11	725 -6	
249 -1	348 -2	401 -2	488 -1	631 -11	726 -6	

#### **5-YEAR GUARANTEE**

As a German manufacturer of precision attachments for partial denture prosthetics, we provide a comprehensive guarantee on our DUOLOCK attachments. The DUOLOCK was developed on the basis of the experience gained by our employees in the fabrication of attachments and their acknowledged expertise in the field of dental technology.

- Patrices easily exchanged
- •Friction infinitely adjustable
- •Platinum-iridium alloy for cast on matrices and threaded caps
- •Patrices and screws made from precious metal and titanium (Pd/Ag) + (Ti)

Based on our experience since the introduction of these attachments, we can provide this guarantee with full confidence.

5-YEAR GUARANTEE ON ALL DUOLOCK ATTACHMENTS.

The period of the 5-year guarantee begins from the fabrication date filled in on the guarantee card by the laboratory.

We will replace any parts free of charge due to defects in the attachment, which occur during the period of the guarantee and are the result of faults in the material or fabrication. When making a claim, send us the completed guarantee card and the defective attachment component. We will immediately send you a free replacement.

The guarantee is void if the attachment has not been prepared according to our instructions for use, i.e. any faults are due to incorrect processing or preparation.

Instructions for use are available free of charge on request. Further claims are excluded.

Our 5-year guarantee on ZL DUOLOCK precision attachments is only applicable if the technique used with the attachment complies with the DUOLOCK instructions for use.

In particular the following aspects should be noted:

An effective milled channel-shoulder interlock should be integrated.

Retention screws should be secured with ZL thread adhesive No. 391.

The attachment should only be shortened to the dimensions given in the instructions for use.

The denture should be relined as and when required.

#### INSTRUCTIONS FOR USE

Clear product information is the basis for the success of a prosthetic restoration. We therefore provide free instructions for use for ZL products. DUOLOCK VENTRALOCK CENTRALOCK II ROBOLOCK ZL ANCHOR Instructions For Use No. 1 Instructions For Use No. 2 Instructions For Use No. 3 Instructions For Use No. 4 Instructions For Use No. 5 ZL MICRODENT technical advisors are also available during office hours, Monday to Friday 8 – 18 hrs, to provide technical support and advice on the direct line

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## Precision since 1968





Instructions for use No.1
DUOLOCK / LOGA\*



Instructions for use No. 2 VENTRALOCK



Instructions for use No. 3 CENTRALOCK



Instructions for use No. 4
ROBOLOCK



ANCHOR-SYSTEM



DURAPLANT

ZL MICRODENT

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